

XR650L SIDE PANEL INSTALLATION

The Hemisphere Offroad right side panel uses adjustable grommet studs, which allows you to adjust their locations to best match your bike's grommets.

RIGHT SIDE PANEL:

1. Insert supplied screws and washers



1. USING AN "L" HEX WRENCH, INSERT THE SCREW AND WASHER AS SHOWN.

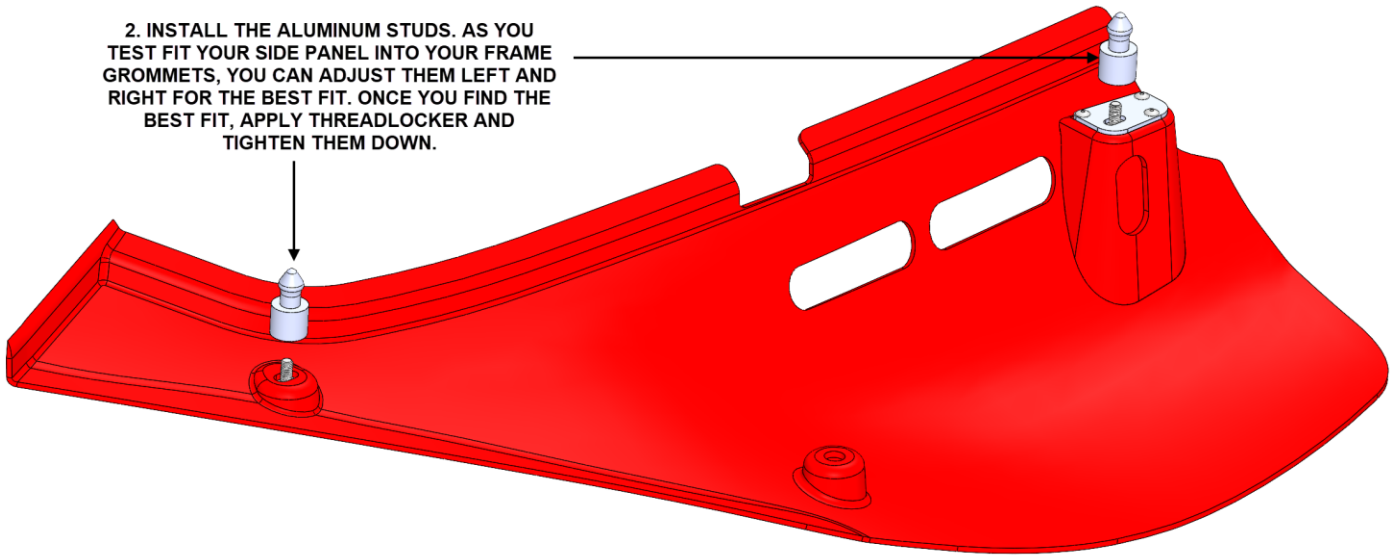


**NOTE THAT THE
SCREW CAN MOVE
LEFT AND RIGHT IN
THE SLOT.**



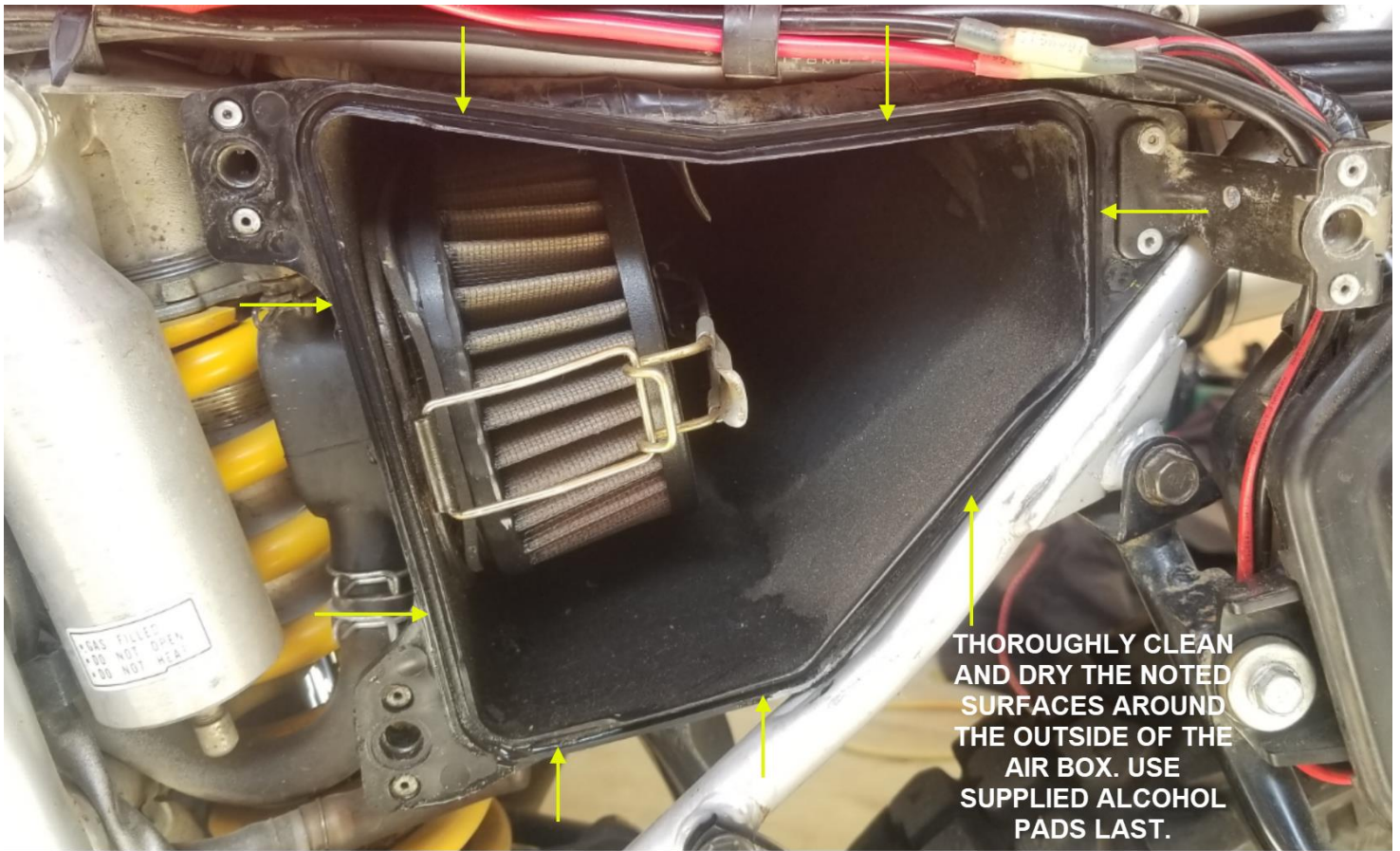
2. Install supplied aluminum studs. Adjust location as needed then apply threadlocker. Install side panel using your old bolt.

2. INSTALL THE ALUMINUM STUDS. AS YOU TEST FIT YOUR SIDE PANEL INTO YOUR FRAME GROMMETS, YOU CAN ADJUST THEM LEFT AND RIGHT FOR THE BEST FIT. ONCE YOU FIND THE BEST FIT, APPLY THREADLOCKER AND TIGHTEN THEM DOWN.

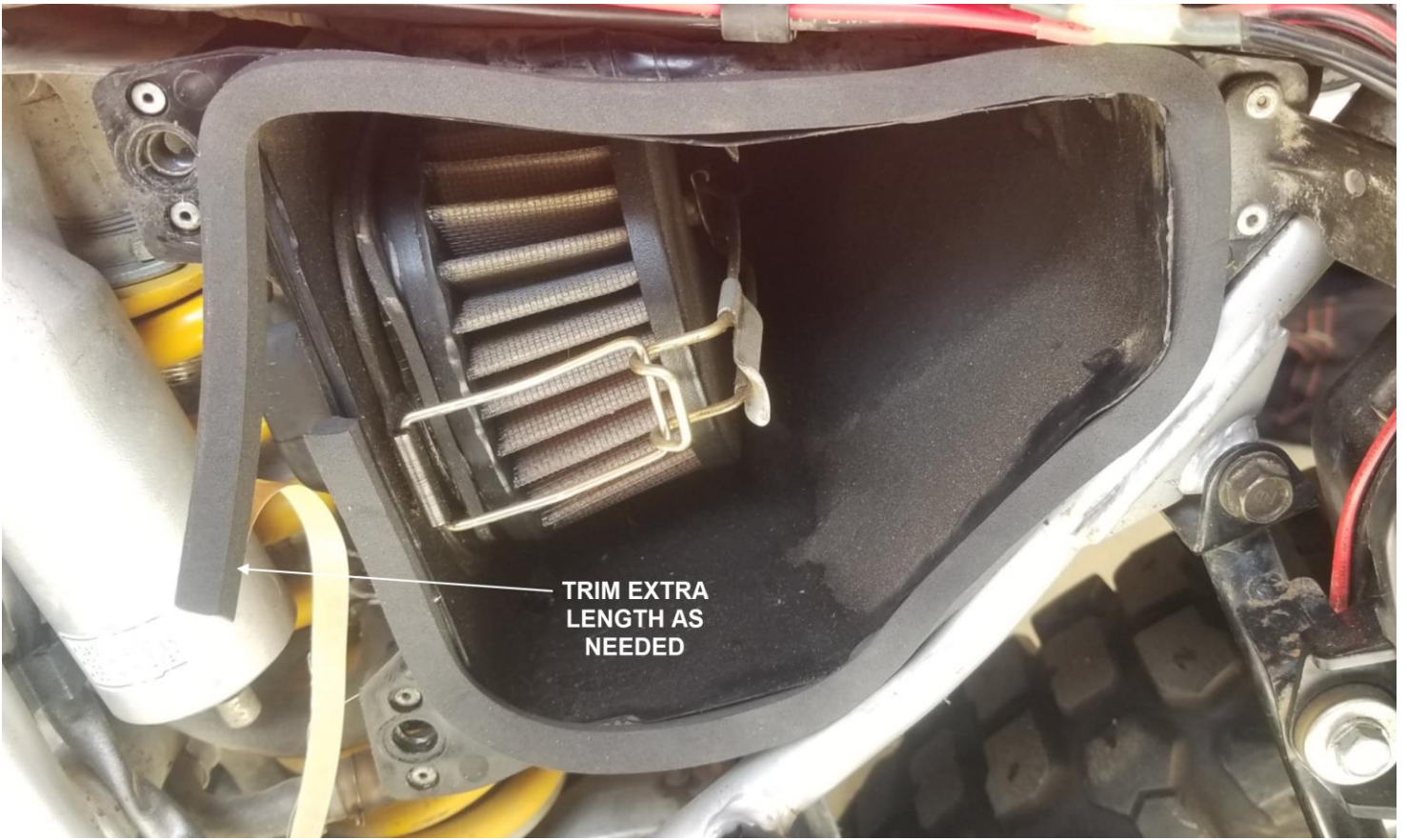


LEFT SIDE PANEL:

1. Clean the area around the outside of the air box opening thoroughly to remove any dust, dirt or oil residue. When dry, clean one more time with the supplied alcohol pads. Allow to dry completely.



2. Start to peel off the backing from the supplied adhesive-backed foam tape. Install the foam tape around the outside of the air box as shown, covering the OEM rubber gasket. This will create an air seal between the air box and side panel. The foam gasket will be too long. Trim the excess as needed.

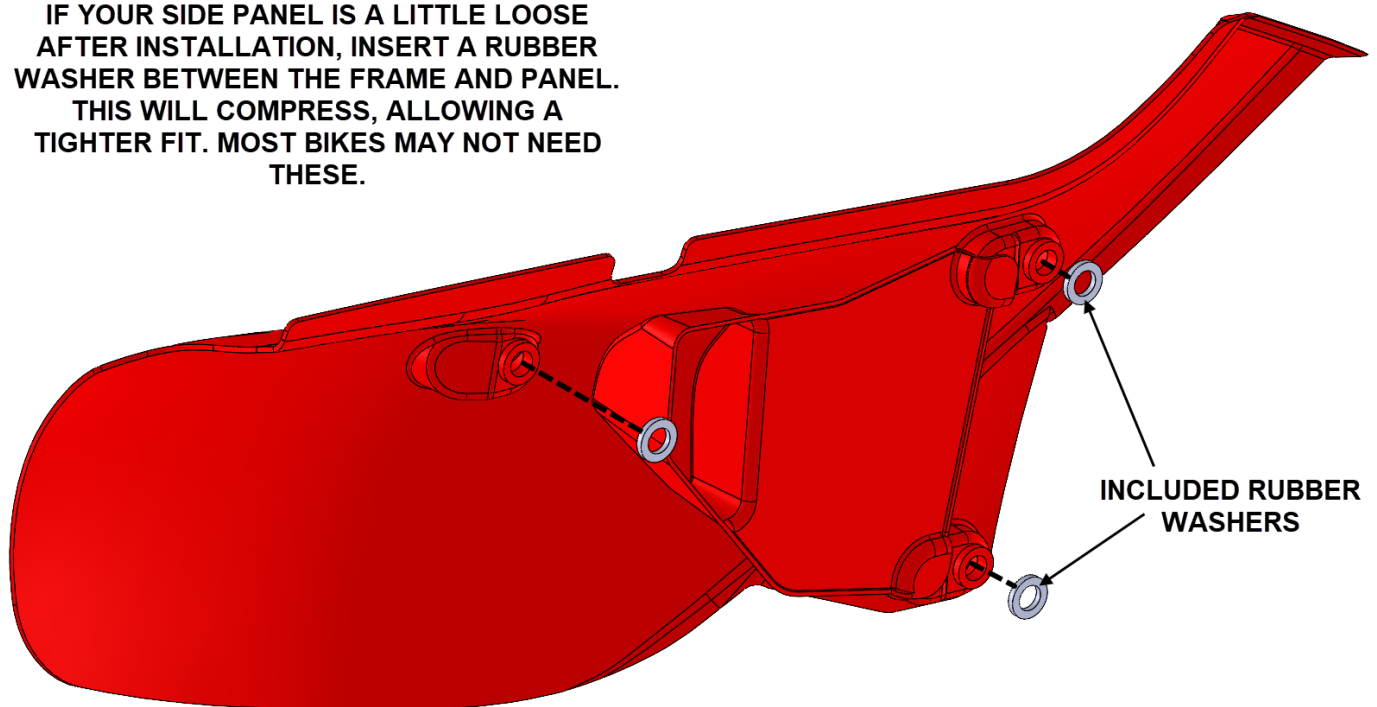


3. Press firmly all around the foam gasket to ensure it is well adhered.



4. Install side panel using your old ¼ turn Dzus fasteners.

IF YOUR SIDE PANEL IS A LITTLE LOOSE AFTER INSTALLATION, INSERT A RUBBER WASHER BETWEEN THE FRAME AND PANEL. THIS WILL COMPRESS, ALLOWING A TIGHTER FIT. MOST BIKES MAY NOT NEED THESE.



5. Some bikes are a little different from others, and one or more Dzus location might be a little loose after installation. We include 3 rubber washers that can be installed between the side panel and frame if needed, to take up any extra space and prevent rattling.